

Food Processor GL 4051

How to open the main unit:

- Remove safety cover.
- Hit and rotate coupling in anticlockwise direction.
- To change micro switch/ Cam lever, remove 3 screw caps with help of pointed screw driver.
- Pull the micro switch & d-solder it. Replace with new one and solder it again.
- For Positive Locking Cam & Operating Cam: Open the screw of cam and replace it with new one.
- Turn back the unit and open 5 screws of base.
- Remove the connection of circuit breaker/ Overload protector.
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To change big/Small Pulley/Belt/Moulded Drive Shaft Sleeve:

- Rotate big Pulley & lift belt upward to remove.
- Hold big pulley & open the nut with nut runner by rotating Clockwise.
- Remove the washers & big pulley locking washer.
- Remove the pulley and replace with new one.
- For moulded drive shaft, remove 'E' clip with pointed screw driver. Remove washer and take out drive sleeve. Replace it and assemble.
- For small pulley, remove the screw by holding small pulley lock washer with (+) screw driver & move pliers in anticlockwise direction.
- Pull out the pulley and replace it.
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To change motor:

- open 5 screws of chasis plate.
- Open 4 motor holding bolts.
- Remove the chasis plate. Remove and keep all washers and nuts safely.
- Remove the operating knob. Open 2 screws to remove rotary switch.
- Remove all the wires (thimble fit), from rotary switch.
- To change diode, desolder and replace with new, if first speed is not working.
- Replace the motor or switch as required.
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- **IMPORTANT:** here only you may replace the rubber resting pad of mixer jar side.
- Reassemble as opened.
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- **NOTE:** While assembling the motor, check that the belt should not be either loose or tight.
- Fix the drainage pipe in base hole while fixing the base.
- Jar opening as Mixer Grinder.