

FOOD PROCESSOR 4052:

- Hit & rotate coupling anticlockwise to open it.
- Fix the main bowl on processing side.
- Turn over the main unit to open the base.
- Remove five screws
- Remove the thimbles from circuit breaker (TOP) to separate the base.

How to replace the limit switch or Micro switch (CAMS):

- Remove the base. Open 2 screws from inside the body.
- Turn back the body and remove the limit switch cover.
- NOTE: You can open the limit switch cover and invisible micro switch without dismantling the motor.
- Open 2 side screws from inside.
- De-solder the safety micro switch and remove the micro switch.
- Replace with new one and assemble.

How to replace the belt:

- Rotate and take out the belt and likewise replace it.

How to remove Big Pulley:

- Hold the pulley and rotate the nut clockwise.
- Remove the nut/washers and big pulley locking washer.
- Remove the big pulley by pulling out.
- Same way place new pulley and put the belt.

How to remove Small Pulley:

- Hold the pulley and unscrew by rotating the screw anticlockwise.
- Remove screw washers and small pulley locking washer.
- Replace it and put the belt.

How to change the Drive Shaft:

- Remove the E-clip of drive shaft with pointed screw driver and remove the washer.
- Pull out the drive shaft to replace.
- Same way refix it.

How to replace the motor:

- Open 5 screws of chassis plate.
- Open 4 bolts of motor.
- Remove the earthing wire from plate by opening the screw.
- Remove the plate.
- Remove the operating knob by pulling it outside.
- Open 2 screws.
- Remove the thimbles from rotary switch and change it.
- For motor: it has 2 micro switches.
- Desolder the visible micro switch of operating cam.
- Remove the wire of invisible micro switch from rotary switch.
- Replace the motor and assemble it.

To change the Positive lock Cam:

- Remove the screw and replace the cam.

- Take out the bracket by opening 2 screws.
- Remove the micro switch from bracket by opening 2 screws.
- NOTE: operating cam position should be towards positive lock cam.

How to change and refix the drive spindle of main bowl for Leakage:

- Hold the drive spindle and open the nut clockwise at the bottom of main bowl.
- Take out the black rubber seal.
- Check if damaged, clean or replace it with new one.
- Be careful while putting the rubber seal. The flat surface side of the rubber seal will sit on the bowl hole.
- Place the seal correctly and fix the drive spindle from inside and hold it.
- Place the nut from other side in drive spindle and rotate it anticlockwise.
- Check the leakage by putting water in it.

How to replace the chassis plate:

- Open the three nut of bush assembly.
- Remove the rubber and replace the aluminum bush assembly.