

JUICER MIXER GRINDER GL 4015

How to replace coupler / Handle lock / Motor / Mesh/ Rotary Switch

Problem

- Problem Mesh Fly off and top lid get damaged.

Cause

- This Happens if the mesh is not fixed properly on coupler.

Solution

- Check the 3 pins of coupler are working properly and on pressing & releasing, coming out properly with free movement.
- If Ok show it to customer how to fix mesh on coupler by pressing so that it should not come out easily.
- If not OK, open the coupler.
- Check the spring functioning if needed, replace the spring or add extra spring. Before that clean the pin holes to give free movements to pins.
- Remove rubber cap from centre of the coupling.
- Open Nut of coupling with the help of special U type head screw driver.
- Hold Coupling and rotate nut in clock wise direction and pull out the coupler.
- Turn back the unit & open three screws to remove base plate.
- Disconnect the Circuit Breaker by pulling connectors.
- Turn back the unit again.
- Remove three rubber Motor mounting screw covers.
- Open three motor mounting screws.
- Again turn back the unit.
- Remove the motor by disconnecting from rotary switch.
- Take out the motor and replace it.

How to change rotary Incher switch:

- Pull out the operating knob.
- Remove two screws.
- De-solder / remove the thimbles from rottery switch, reassemble new by solding or thimbles.

How to replace Juicer body handle lock:

- Take a pointed hard needle.
- Remove E clip from inside the body.
- Take the broken handle out and put new one and refix E clip, Press with nose pliers to fix the E clip.
- Take care while fixing handles, only left will go left and right will go for right, You cannot inter change there.

Re Assemble the JMG 4015:

- Have to take care while reassembling the unit of the gap between top cover tube and teeth of the mesh blade.
- This gap can adjust by putting extra metal washers.
- The gap should not be more than 1.5mm and on minimum side, the tube should not touch the teeth of the blade.