

GL 4022 MG:

Keep the main unit on work table.

- Remove the rubber cap in motor coupler with the help of pointed screw driver.
- Open the M5 coupler nut with the help of nut runner in clockwise direction by holding the coupler.
- Pull the coupler upward.
- Turn down the main unit.
- Open 4 screws to remove bottom cover.
- Remove the circuit breaker by pulling the connected thimbles.

How to replace circuit breaker:

- Remove Connections
- Rotate it and separate from base plate.
- Replace and fix with new one.

How to remove the motor:

- Open 2 main screws of motor and one screw of body top from inside.
- Remove the wire thimble connector from rotary switch by pulling.
- Hold the motor and turn back the unit.
- Open 4 special motor holding bolts and pull the motor.
- Replace and refix.

How to repair Jar:

- Coupling or spindle:
- Keep it downward.
- Hold the blade with hand (for safety, wear gloves).
- Rotate the coupling clockwise.
- Take out the blade and spindle assembly.
- Put drop of oil on spindle and reassemble coupling should rotate freely.
- If bush got damaged, and has to be replaced, open 4 nos. of M4 nuts with nut runner.
- Take out aluminum collar and replace it.
- If jar got cracked, open the collar assembly.
- Open the handle by removing one screw and replace it.